

# SCORDONATURA INTERNA - SCORDONATORI IDRAULICI

## INSIDE SCARFING - HYDRAULIC SCARFING TOOLS

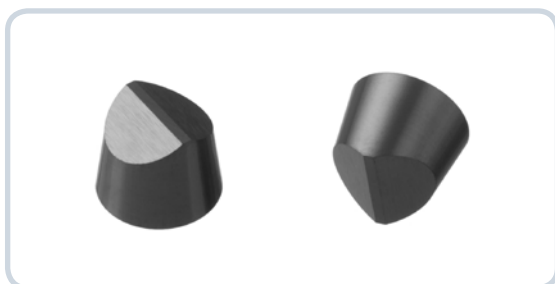
Dispositivo Tool	Gamma D.I. I.D. range	Testa Anelli Ring Holder	Anelli in carburo Carbide rings	D.E. anello D.E. ring	D.I. anello D.I. ring	Raggio di lavoro Working radius	Kit ricambi Spares kit
RI-HN 7 RI-NC-HN 7	135 - 220 mm	SH 6 - SR 5	SR 5 - AR 25	35,00	22,00	25,30	ES-HN 7
			SR 5 - AR 28	35,00	25,00	28,50	
		SH 6 - SR 6	SR 6 - AR 34	45,00	30,00	34,20	
		SH 6 - SR 7	SR 7 - AR 39	50,00	35,00	39,50	
RI-HN 8	180 - 280 mm	SH 6 - SR 6	SR 6 - AR 34	45,00	30,00	34,20	ES-HN 8
		SH 6 - SR 7	SR 7 - AR 39	50,00	35,00	39,50	
		SH 6 - SR 8	SR 8 - AR 46	55,00	40,00	45,60	
RI-HN 9 RI-NC-HN 9	230 - 400 mm	SH 6 - SR 6	SR 6 - AR 34	45,00	30,00	34,20	ES-HN 9
		SH 6 - SR 7	SR 7 - AR 39	50,00	35,00	39,50	
		SH 6 - SR 8	SR 8 - AR 46	55,00	40,00	45,60	
RI-HN 10 RI-NC-HN 10	400 - 600 mm	SH 6 - SR 6	SR 6 - AR 34	45,00	30,00	34,20	ES-HN 10
		SH 6 - SR 7	SR 7 - AR 39	50,00	35,00	39,50	
		SH 6 - SR 8	SR 8 - AR 46	55,00	40,00	45,60	

RI-HN = Mandrini idraulico senza rompitruciolo - hydraulic tool without notching roll

RI-NC-HN = Mandrini idraulico con ruota rompitruciolo - hydraulic tool with notching roll



Ruota rompitruciolo - Notching roll


















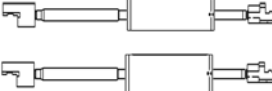

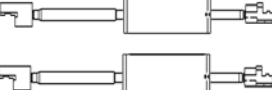


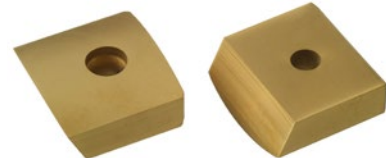
Inserto rompitruciolo  
Notching carbide pin

Anelli disponibili rivestiti TIN - TIALN - AL203 - Carbide rings available TIN - TIALN - AL203 coated

# SCORDONATORI INTERNI PNEUMATICI

INSIDE SCARFING TOOL SYSTEM PNEUMATIC TYPE

I.D. Range	Scarfing Tool	Cutting Insert	Impeder Bar	Ferrite			
26 ÷ 32	 Inside Scarfing Tool 1 Insert	IS-01		T1-085		IB-IS01	Single Ferrite Rod
32 ÷ 48		IS-1		T1-090 T1-100		IB-IS1	Single Ferrite Rod
47 ÷ 67		IS-2		T1-100 T1-110		IB-IS2	Single Ferrite Rod
66 ÷ 90	 Inside Scarfing Tool 2 Inserts	IS-3		T1-120 T1-130 T1-140 T1-150		IB-IS3	Single Ferrite Rod
90 ÷ 125		IS-4		T1-150 T1-160 T1-180		IB-IS4	Single Ferrite Rod
125 ÷ 165		IS-5		T1-200 T1-240 T1-260		IB-IS5	"Single Ferrite Rod + Cluster"
165 ÷ 220		IS-6		T1-300 T1-350		IB-IS6	"Single Ferrite Rod + Cluster"
220 ÷ 290		IS-7		T1-350 T1-400		IB-IS7	Cluster Cluster
280 ÷ 350		IS-8		T1-400 T1-450		IB-IS8	Cluster Cluster



Inserti speciali a richiesta - Special inserts on demand